



**Steel Construction Certification Scheme Limited**

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## Welding Certificate

### 2273 – CPR – 0309 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0309

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Steel Structures (NI) Ltd</b>
<b>Facilities of the Manufacturer:</b>	<b>24 Barbour Gardens, Dunmurry, Northern Ireland, BT17 9AB</b>
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	S275 & S355J2+N according to BS EN 10025-2
<b>Responsible Welding Coordinator</b>	James Irwin - competence assessed by professional interview (up to and including EXC 2)
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>August 2014</b>
<b>Date of this issue</b>	<b>05 October 2018</b>
<b>Date of expiry</b>	<b>04 October 2021</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Scheme Manager:**  
SL Blackman  
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